



for an excellent finish

# CERFINE PERFORMANCE ID

**Grinding wheel with sintered aluminum oxide, vitrified-bonded**

For grinding:  
**Inner ring, borehole**

---

**Notes on the workpiece surface:** Material: 100Cr6 (tempered)

Large bearings

---

**Grinding tool**

Grinding wheel with sintered aluminum oxide, vitrified-bonded

---

**Example specification**

3SK3 100 H10 V09G



---

**Grinding process:**  
**Internal grinding, sliding shoe**

