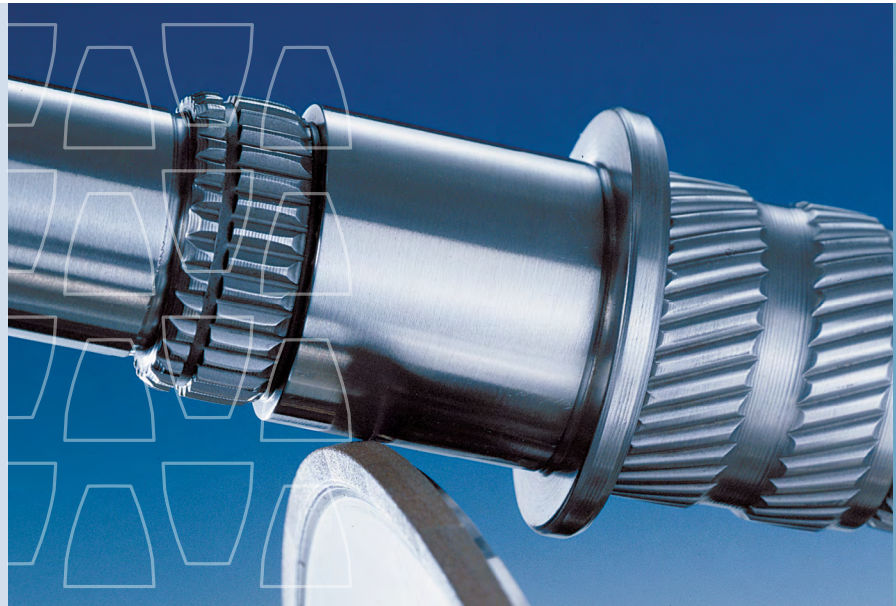
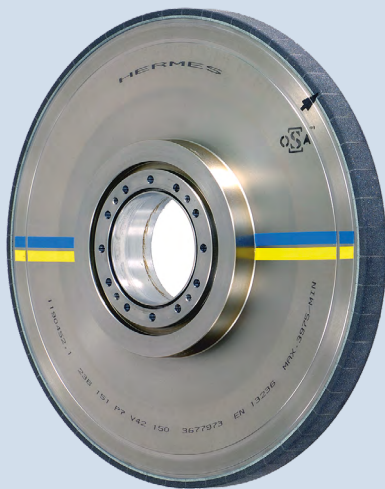


CERBON OD

FOR OUTER DIAMETER GRINDING

Description: Hermes CERBON OD are dressable high-performance CBN tools for **outer diameter** grinding or peel grinding of gear shafts.

Performance classes: Premium version as the most powerful abrasives in the entire portfolio with highly concentrated cutting material content.



HERMES CERBON OD
PREMIUM PERFORMANCE COMPETITOR

Process data	$v_c = 120 \text{ m/s}$ Measurement = 0.5 mm Hardness: 60 HRC Machine: Junker		
Stock removal	■■■	■■■	■■■
Dressing feed	■■■	■■■	■■■
Life time	■■■	■■■	■■■
Cost per part	■■■	■■■	■■■




for an
excellent finish

CERBON OD

FOR OUTER DIAMETER GRINDING

CERBON OD

	
Applications	Outer diameter plunge grinding or peel grinding of bearing seats and shoulders
Grinding machines	Tailored to the requirements of the following machines: Junker, Studer, EMAG, Danobat and others on request
Bonding	Vitrified bond
Grain	CBN
Grit size	B107 - B151
Specialities	Whenever you need more performance or have critical processes, the use of our high-performance bond VICON is recommended. It is specially developed for hard to cut materials with optimized bonding strength and pore structure.



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PLEASE CONTACT US

Detailed information and literature for download

hermes-abrasives.com

You will find your direct contact person in the [Contacts](#) section.

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