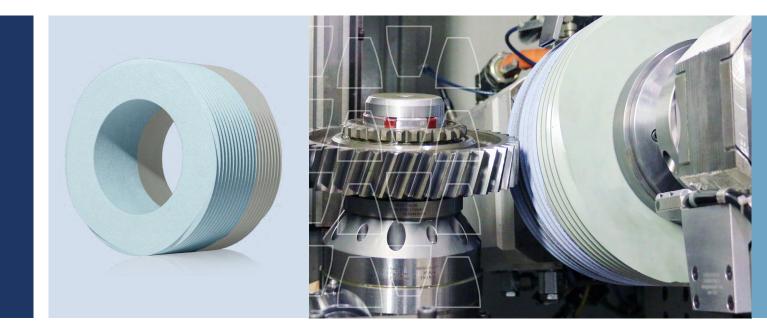


## **CERFINE / MICROLITE CG** FOR CONTINUOUS GENERATING GEAR GRINDING AND POLISHING OF GEARS

**Description:** CERFINE / MICROLITE CG tools for **c**ontinuous generating gear **g**rinding and polishing of gears combine a high-performance vitrified part with a polishing part for highest surface qualities.

**Features:** For the high-performance part, three performance classes "Classic", "Performance" and "Premium" are offered from stock in order to provide a fast and optimum solution for many applications. The elastic polishing part is specifically matched to the high-performance part.



	HERMES CERFINE/MICROLITE CG	COMPETITOR	
Process data	v <sub>c</sub> = 63 m/s   Material: 20MnCr5 Machine: Gleason Genesis GX		
Profile accuracy			
Process stability			
Surface quality			
Grinding time			



for an excellent finish

## **CERFINE/MICROLITE CG** FOR CONTINUOUS GENERATING GEAR GRINDING AND POLISHING OF GEARS

	MICE		
FINE.	/MICF	ULII	E 1.13

Applications	For all gears with roughness requirements Rz < 1 µm and for significant increase of the bearing ratio		
Grinding machines	Tailored to the requirements of the following machines: Kapp Niles, Liebherr, Klingelnberg, Gleason, Samputensili, Mitsubishi and others on request		
	Grinding	Polishing	
Bonding	Vitrified bond	Polyurethane	
Grain	Aluminium oxide and/or microcrystalline aluminium oxide	Aluminium oxide	
Grit size	F80 - F150	F400 - F800	
Specialities	Whenever you need more performance or have critical processes, we recommend the use of our <b>high-performance bond VITRA</b> with optimized bond strength and pore structure.		
Performance classes	Classic, Performance and Premium		





## **PLEASE CONTACT US**

Detailed information and literature for download <u>hermes-abrasives.com</u> You will find your direct contact person in the <u>Contacts</u> section.

## **HERMES** Schleifmittel GmbH

Taskoepruestrasse1 • 22761 Hamburg • Germany hermes-abrasives.com

