



HERMES COATED ABRASIVES

Program brochure



for an
excellent finish



HERMES

YOUR PARTNER AND EXPERT FOR EXCELLENT SURFACES

WHO WE ARE

The aesthetic and functional finish of surfaces is our strength. That is why we are the first point of contact for a large number of users from a wide range of industries. Founded in Hamburg, Germany, we have grown out into the world. With our comprehensive portfolio of coated abrasives and precision bonded abrasives, we have been one of the world's leading manufacturers since 1927.

THE PERFECT SOLUTION FOR THEM – WHAT DRIVES US

At Hermes, we work with passion on tailor-made solutions that perfectly match your individual requirements. We are constantly expanding our in-depth knowledge of your processes, applications and associated challenges, because we want to be more than just your service provider: we want to be your partner.

SERVICE - WHAT CHARACTERIZES US

Wherever and whenever you need our support, we are there for you – internationally, with local contacts at our many locations. For our speed and flexibility we are appreciated by our customers all over the world.

THE CHOICE IS YOURS - YOU WILL FIND YOUR SOLUTION IN OUR EXTENSIVE PRODUCT RANGE

On the following pages, find the product suitable for your grinding process from a list of over 170 Hermes basic grades. The information on the product structure, such as grit material, backing and bonding system, as well as the available grit range and delivery forms will help you to do so.



SEAM THE SUSTAINABILITY INITIATIVE






































































































At Hermes, the topics of environmental protection and corporate responsibility have always shaped business policy. Today, we consider them more important than ever. This is why Hermes is a founding member of SEAM (Sustainable European Abrasive Manufacturers), the sustainability project of the European Abrasives Association. Within this framework, Hermes is continuously developing its sustainability standards in the three core areas of environment, society and economy. Further information on SEAM is available at www.seam.earth









































H.A.I. THE OPTIMIZATION INITIATIVE

Within the framework of the Hermes Abrasives Institute, we offer you optimization programmes that provide a customer-oriented combination of consulting services and individual training content.

This ranges from abrasives manuals, grinding process optimization and lean consulting to individual training so that theory becomes excellent practice.

Korn	Type	Code	Bak- king	Bon- ding	Grit range																				Delivery forms													
					12	16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400		500	600	800	1000	1200	1500	2000	2500	3000	4000	5000	ohne	
A/O	RB 306 J-flex	30660	J-flex	R	P																																 	
	HSB	32220	X	R	P																																	
	FW 340 X	34000	X	R	P																																 	
	RB 346 MJ	34602	J	R	P																																  	
	RB 346 J-flex	34660	J-flex	R	P																																  	
	RB 346 CX	34662	X	R	P																																	
	RB 346 X-flex	34670	X-flex	R	P																																	
	RB 377 YX	37710	YX _w	R	+																																  	
	RB 406 J-flex	40660	J-flex	RPC	P																																	 
	RB 346 23 MX	34623	X	R	P																																	    
	Cork RB 525 X **	52522	X _w	R	P																																	 
	HERMESIT® RB 530 X	53021	X	R	P																																	 
	HERMESIT® RB 535 X	53521	X _w	R	P																																	 
	HERMESIT® RB 535 Y	53530	Y _w	R	P																																	 
	MERCURIT® RB 590 Y	59030	Y _w	R	P																																	 
	MERCURIT® RB 591 Y	59130	Y _w	R	P																																	 
	MERCURIT® RB 591 Y op	59131	Y _w	R	P																																	 
S/C	RB 315 YX	31510	YX _w	R	P																																  	
	RB 319 J	31900	J	R	P																																 	
	ProBoard® RB 374 92 ZZ	37492	ZZ _w	RAS	P																																	
	Cork RB 515 X ***	51522	X _w	R	P																																 	
	Cork RB 515 Y ***	51530	Y _w	R	P																																 	
	HERMESIT® RB 540 X	54020	X	R	P																																 	
	HERMESIT® RB 545 X	54521	X _w	R	P																																 	
	HERMESIT® RB 545 Y	54530	Y _w	R	P																																 	
	MERCURIT® RB 595 Y	59530	Y _w	R	P																																 	
	MERCURIT® RB 598 Y	59830	Y _w	R	P																																 	
Z/O	RB 480 24 YX	48024	YX _w	R	+																																   	
	RB 480 X-flex	48070	X-flex	R	+																																 	
	RB 484 44 Z	48444	Z _w	R	+																																 	
	RB 485 Z	48544	Z _w	R	+																																 	
	RB 486 24 YX	48624	YX _w	RPC	+																																   	
	RB 486 44 Z	48644	Z _w	RPC	+																																 	
	ZIRCONIT ZR 494 Z	49440	Z _w	R	#																																 	
	ZIRCONIT ZR 496 Z	49640	Z _w	RPC	+																																 	
CER	CERAMIT® CR 454 Z	45440	Z _w	R	+																																  	
	CERAMIT® CR 456 Z	45640	Z _w	RPC	+																																  	
	CERAMIT® CR 456 J-flex	45660	J-flex	RPC	+																																  	
	CERAMIT® CN 464 Z	46440	Z _w	R	+																																   	
	CERAMIT® CN 466 Z	46640	Z _w	RPC	+																																   	
	CERAMIT® CN 466 X-flex	46670	X-flex	RPC	+																																 	
	CERAMIT® CR 476 J	47600	J _w	RPC	+																																 	
CERAMIT® CR 476 Z	47640	Z _w	RPC	+																																  		

A/O: Aluminum oxide; **S/C:** Silicon carbide; **Z/O:** Zirconia alumina; **CER:** Ceramic grain; **R:** Resin; **RAS:** Resin, antistatic; **RPC:** Resin, Procut: Size coat with abrasive additives; **RPL:** Resin, Prolub: Additional stearate coating to prevent premature clogging; **PES:** Polyester; **Index w:** waterproof; * A/O + CER; ** A/O + Cork; *** S/C + Cork; **** No grain

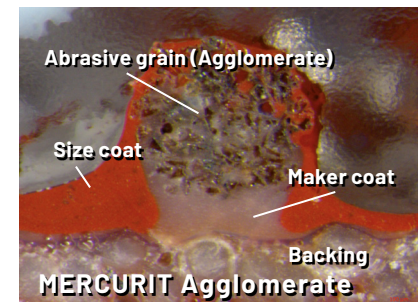
Korn	Type	Code	Bak- king	Bon- ding	Grit range																				Delivery forms												
					12	16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400		500	600	800	1000	1500	2000	2500	3000	4000	5000	ohne	
Abrasive cloth																																					
Cork	Cork RB 555 X ****	55522	Xw	R	-																														 		
Abrasive cloth, velour-backed																																					
A/O	RB 346 87 MX VEL*	34687	X	R	P																														 		
	HERMESIT® RB 530 J VEL	53067	J	R	P																															 	
Z/O	RB 480 24 YX VEL	48027	YX	R	+																														 		
CER	CERAMIT® CR 456 Z VEL	45647	Zw	RPC	+																																
Abrasive cloth, self-stick																																					
A/O	RB 346 23 MX SK*	34625	X	R	P																																
Abrasive stitch-bonded cloth																																					
A/O	SB 388 23 Y*	38823	Yw	R	P																														 		
Z/O	SB 488 Y	48830	Yw	R	+																														 		
CER	CERAMIT® SB 474 Y	47431	Yw	R	+																																
Abrasive fiber																																					
A/O	RB 314 fibre	31444	X/J	R	P																																
Z/O	RB 414 X-Procut	41450	X	RPC	+																																
CER	CERAMIT® CR 456 fiber-Procut	45650	X/J	RPC	+																																
Abrasive film																																					
A/O	FB 637	63700	PESw	R	P																														  		
Abrasive film, velour-backed																																					
A/O	ProTec Film FC 161-Longlife VEL	16177	PES	R	P																														  		
	Brilliance Film FC 164-Longlife VEL	16477	PES	R	P																														  		
Abrasive film, self-stick																																					
A/O	FB 637 08 SK	63708	PES	R	P																																
Foam with net, velour-backed																																					
S/C	FineNet FN 915 VEL	91527	PU foam + net	R	+																																
Netzgewebe																																					
A/O	GA 924	92400	Net	R	+																														  		
Netzgewebe, velour-backed																																					
A/O	MultiNet MN 921 VEL	92177	Net	R	P																																
	GA 924 VEL	92407	Net	R	+																														 		
Schleifschwämme																																					
A/O	Premium, four-sided	90351	PU foam	F																																	
	Premium, single-sided	90358	PU foam	P																																	
S/C	Premium, double-sided	90550	PU foam	F																																	

Abrasive paper

Abrasive paper, velour-backed

Abrasive paper, self-stick

A/O: Aluminum oxide; **S/C:** Silicon carbide; **Z/O:** Zirconia alumina; **CER:** Ceramic grain; **R:** Resin; **RAS:** Resin, antistatic; **RPC:** Resin, Procut: Size coat with abrasive additives; **RPL:** Resin, Prolub: Additional stearate coating to prevent premature clogging; **PES:** Polyester; **Index w:** waterproof; * A/O + CER; ** A/O + Cork; *** S/C + Cork; **** No grain



Key to kind of tool

Key to backings

Key to bonding

Abrasive grain material and grain standards

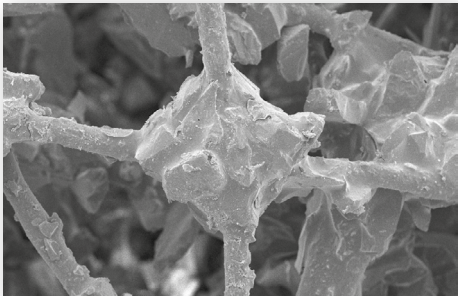
Grain	Grain standard
Aluminum oxide (A/O)	P = FEPA - DIN ISO 6344
Silicon carbide (S/C)	P = FEPA - DIN ISO 6344
Zirconia alumina (Z/A)	# = ANSI - B74.18-1996
Ceramic grain (CER)	# = ANSI - B74.18-1996
	+ = Standard Hermes
webrax Non-woven web	
Aluminum oxide (A/O)	+ = Standard Hermes
Silicon carbide (S/C)	+ = Standard Hermes
Sanding sponges	
Aluminum oxide (A/O)	F = FEPA - DIN ISO 8486
Silicon carbide (S/C)	F = FEPA - DIN ISO 8486

Grit size comparison (Abrasive paper, film, cloth, stitch-bonded cloth and fiber)

The differences of the respective grit size standards are defined in the relevant test standards.

3 benefits of webrax non-woven web

1. Backing
- Our non-woven web is manufactured from a special fibre web. During this process, the abrasive grit is firmly anchored by a bond and is correspondingly durable. The following designs are available:
Non-woven web // Non-woven web, on XW-cloth // Non-woven web, high-density // Non-woven web, reinforced with cloth // Non-woven web, reinforced on vulcanized fiber
2. Types of grain
- We use the following types of grain in grit range 80 to 1500: A/O (Al₂O₃) and S/C (SiC).
Warning: Information on grit sizes is not comparable with that relating to abrasive paper.
3. Bonding
- The resin bond allows the product to be used under both dry and wet conditions.



Open structure of **webrax** non-woven web

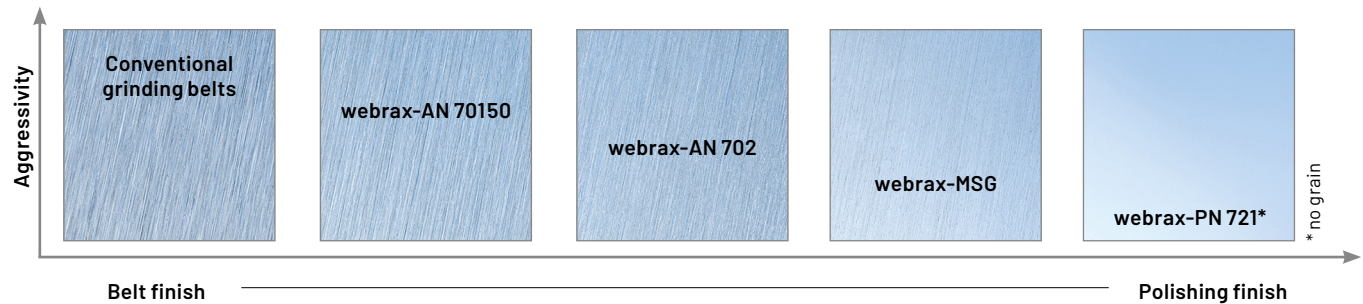
Grit size comparison for webrax non-woven web (incl. details of product colors)

Standard Hermes	+ 80	+ 100	+ 120	+ 150	+ 180	+ 240	+ 280	+ 320	+ 400	+ 500	+ 800	no grain
Grit size name	coarse	medium		fine			very fine		super fine		ultra fine	
webrax-MAG	brown	-	brown	-	-		-	-	-	-	-	-
webrax-MSG	black	-	-	black	black		black	-	black	black	-	-
webrax-AN 701 50	brown	red	-	-	red/blue		blue	-	-	-	grey	-
webrax-AN 701 Flex	brown	red			green		blue					
webrax-AN 702	brown	brown	-	-	brown		brown	brown	brown	-	-	-
webrax-PN 721	-	-	-	-	-		-	-	-	-	-	yellow
webrax-CW	med				fin							
webrax-UW	coarse	medium		fine								

Cutting speed recommendations v_c for dry grinding

	Cleaning	Decorative grinding	Deburring	Polishing
webrax discs				
All	-	8 - 25 m/s	20 - 25 m/s	-
webrax belts and wide belts				
MAG, MSG	5 - 10 m/s	8 - 15 m/s	-	-
AN 702	5 - 10 m/s	8 - 15 m/s	-	-
AN 701 50, AN 701 flex	-	8 - 15 m/s	20 - 25 m/s	
PN 721	5 - 10 m/s	-	-	5 - 20 m/s when using polishing paste or liquid
webrax wheels and rollers				
LMO (Flap wheels and rollers)	5 - 10 m/s	8 - 15 m/s	-	-
LMI (impregnated flap wheels and rollers)	-	-	20 - 30 m/s	-
GWS (Wheels and rollers convolutely wrapped)	-	8 - 15 m/s	20 - 30 m/s	-
CW (Convolute wheels)	-	-	25 - 35 m/s	30 - 35 m/s
LGG (Laminated wheels)	-	8 - 15 m/s	20 - 30 m/s	-
UW (Unitized wheels)	-	-	25 - 35 m/s	30 - 35 m/s

Grinding patterns compared using grinding belts, grit size 180



Grain	Type	Code	Backing	Grit range																Delivery forms
				80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1500	

webrax non-woven web

A/O	MAG	70000	Non-woven web on XXw cloth	+	•	•														
	AN 701 50	70150	Non-woven web, reinforced with cloth	+	•	•	•		•		•									
	AN 701 flex	70170	Non-woven web, reinforced with cloth	+	•	•	•		•		•									
	AN 702	70200	Non-woven web, reinforced with cloth	+	•	•	•		•	•	•	•								
	AN 707	70700	Non-woven web, reinforced with cloth	+	•				•		•									
	OA 708	70800	Non-woven web	+		•	•		•	•										
	OA 708 flex	70870	Non-woven web	+			•		•	•										
	OA 710	71002	Non-woven web	+	•	•	•		•		•									
	OA 713	71300	Non-woven web, high-density	+	•		•		•											
S/C	AN 701 50	70150	Non-woven web, reinforced with cloth													•				
	MSG	70500	Non-woven web on Xw cloth	+	•		•	•		•		•		•						
	OS 709	70900	Non-woven web	+			•		•		•			•	•			•		
	OS 709 flex	70970	Non-woven web	+										•				•		
	OS 715	71502	Non-woven web	+	•	•	•		•		•			•	•					
	OS 716	71600	Non-woven web, high-density	+			•		•											

webrax non-woven web, velour-backed

A/O	OA 708 VEL	70807	Non-woven web	+			•		•	•										
	OA 710 VEL	71007	Non-woven web	+	•															
	OA 713 VEL	71307	Non-woven web, high-density	+			•													
S/C	OS 709 VEL	70907	Non-woven web	+														•		

webrax non-woven web, on fiber backing

A/O	AN 703 50	70350	Non-woven web, reinforced on vulcanized fiber	+	•	•														
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webrax cleaning non-web abrasives

A/O	GP 706 Olive	70602	Non-woven web	+																
S/C	Multiclean	70650	Non-woven web, high-density	-																
None	GP 706 White	70600	Non-woven web	-																
	PN 721	72100	Non-woven web, reinforced with cloth	-																

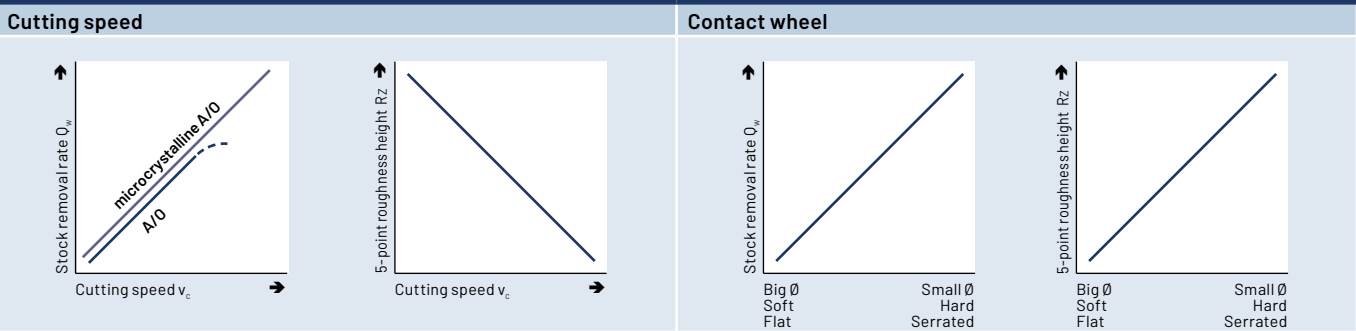
webrax-CW, convolute wheels

A/O	CW 8A-MED DE	74800	Non-woven web, high-density	+	•															
S/C	CW 7S-FIN DE	74720	Non-woven web, high-density	+			•													
	CW 9S-FIN-X2 DE	74921	Non-woven web, high-density	+			•													

webrax-UW, unitized wheels

A/O	UW 2A-MED DF	75200	Non-woven web, high-density	+	•															
	UW 3A-MED DF	75300	Non-woven web, high-density	+	•															
	UW 6A-MED DF	75600	Non-woven web, high-density	+	•															
	UW 8A-CRS DF	75800	Non-woven web, high-density	+	•															
S/C	UW 2S-FIN DF	75220	Non-woven web, high-density	+			•													
	UW 3S-FIN DF	75320	Non-woven web, high-density	+			•													
	UW 6S-FIN DF	75620	Non-woven web, high-density	+			•													

Parameter of belt grinding

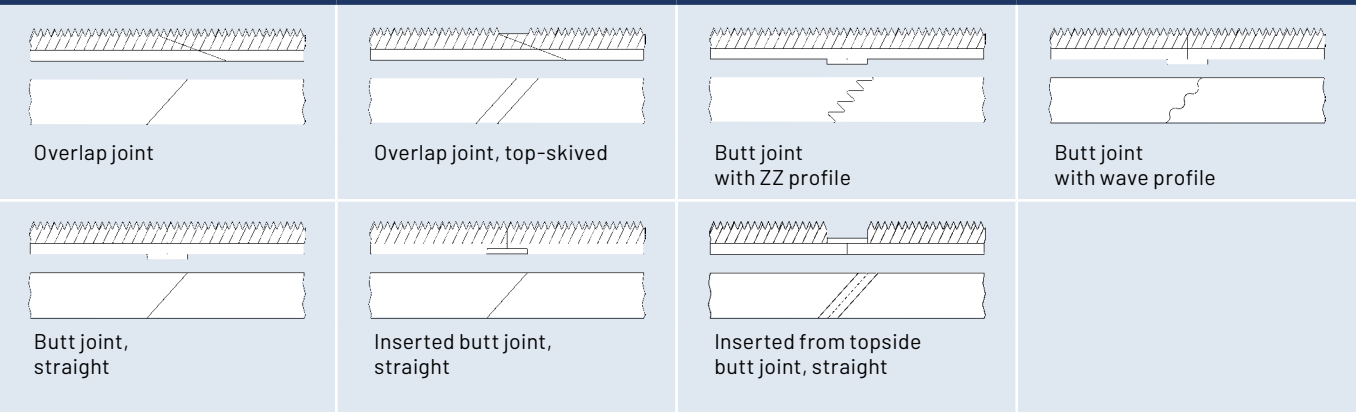


Cutting speed recommendations

Metal				Glass, china, ceramics, leather, rubber, cork, felt, plastic			
Narrow belts and Wide belts	Cutting speed v _c (m/s)			Narrow belts and Wide belts	Cutting speed v _c (m/s)		
	min	Recommendation	max		min	Recommendation	max
Carbon steel	29	35	39	Glass	8	13	18
Tool steel (forging parts)	20	30	30	Crystal-glass (lead glass)	15	20	25
Stainless steel	20	30	30	China, ceramics	10	13	17
Grey cast iron	30	35	40	Leather, rubber, cork, felt	20	25	30
Brass and bronze	27	35	37	Plastic			
CrNi-base alloy	16	22	28				
Aluminum, Al-alloy	28	35	40				
Titan (dry grinding)	4	8	12				
Titan (wet grinding)	10	12	15	- Duroplastic	18	22	26
				- Plastic (dry grinding)	6	10	12
				- Plastic (wet grinding)	8	15	18

Wood, lacquer, processed wood boards, mineral fiber boards and melamine							
Narrow belts	Cutting speed v _c (m/s)			Wide belts	Cutting speed v _c (m/s)		
	min	Recommendation	max		min	Recommendation	max
Solid wood, hard	10	20	24	Solid wood	12	20	24
Solid wood, soft	10	12	24	Veneer	10	20	24
Veneer				Plywood	10	20	24
- Lever stroke sanders	10	12	20	Filler	6	8	10
- Edge sanders	6	10	12	Lacquer	2	6	12
- Profile sanders	6	8	12	Particle board / MDF	12	22	36
Lacquer, general	4	8	12	Mineral fiber boards	12	22	26
- Nitro cellulose	2	4	8	Melamine	8	12	20
- Polyester, clear	6	8	12				
- Polyester, pigmented	6	10	12				
- PU	4	8	12				
- Acrylic, pigmented	8	10	12				
- Acid cure lacquer	6	8	12				

Joints for narrow and wide belts

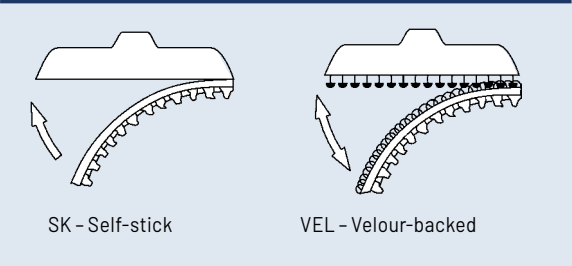


Triangulars, punched

EB	System	Dimensions in mm	
		velour-backed	
021	6 x / Ø 52	Schwarz & Decker, Bosch, Makita, Metabo	88 x 93
020	6 x	Festo	88 x 95
022	2 x 3 + 1 x	AEG, Atlas Copco	99 x 147
021	6 x / Ø 52	Kress	100 x 105
023	2 x 2 + 2 x 1	Flex Porter Cable	68 x 121

Ø = Bolt circle

Fastening systems



Strips, punched

EB	System	Dimensions in mm		
		for clamps	velour-backed	self-stick
001	2 x 5	115 x 280	115 x 230 115 x 240	115 x 230 115 x 240
002	2 x 5 / 2 x 2	115 x 280	115 x 230 115 x 240	115 x 230 115 x 240
003	2 x 4	93 x 230	93 x 178 93 x 184 93 x 195	93 x 178 93 x 184 93 x 195
004	2 x 4	81 x 166	81 x 153 80 x 133	81 x 153 80 x 133
005	2 x 3 / 2 x 1	93 x 230	—	—
006	2 x 2 / 1 x 3	93 x 230	—	—
008	8 x / Ø 87	—	115 x 115	—
009	2 x 3	115 x 140	100 x 115	—
010	2 x 5	93 x 230	—	—
011	4 x 2 / 1 x 2	—	100 x 237	—
012	2 x 7	—	70 x 420	—

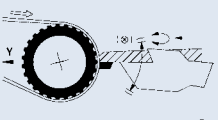
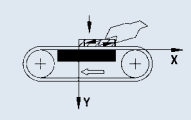
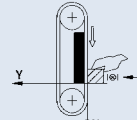
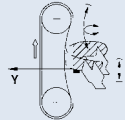
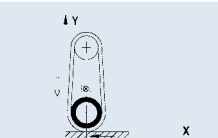
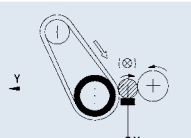
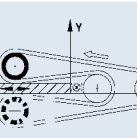
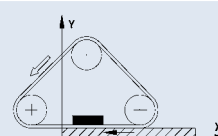
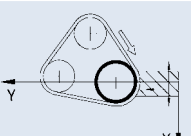
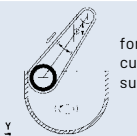
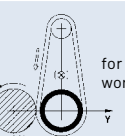
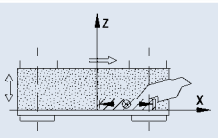
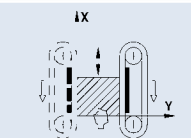
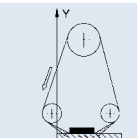
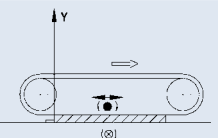
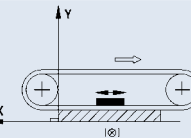
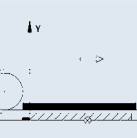
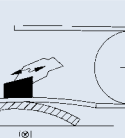
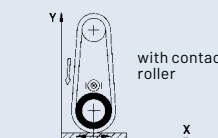
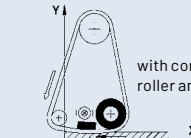
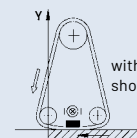
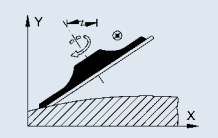
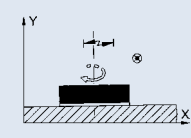
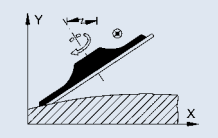
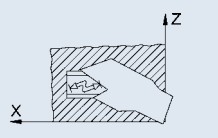
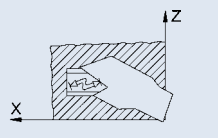
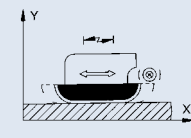


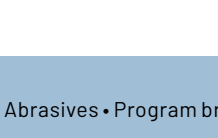



Ø = Bolt circle

Discs, punched

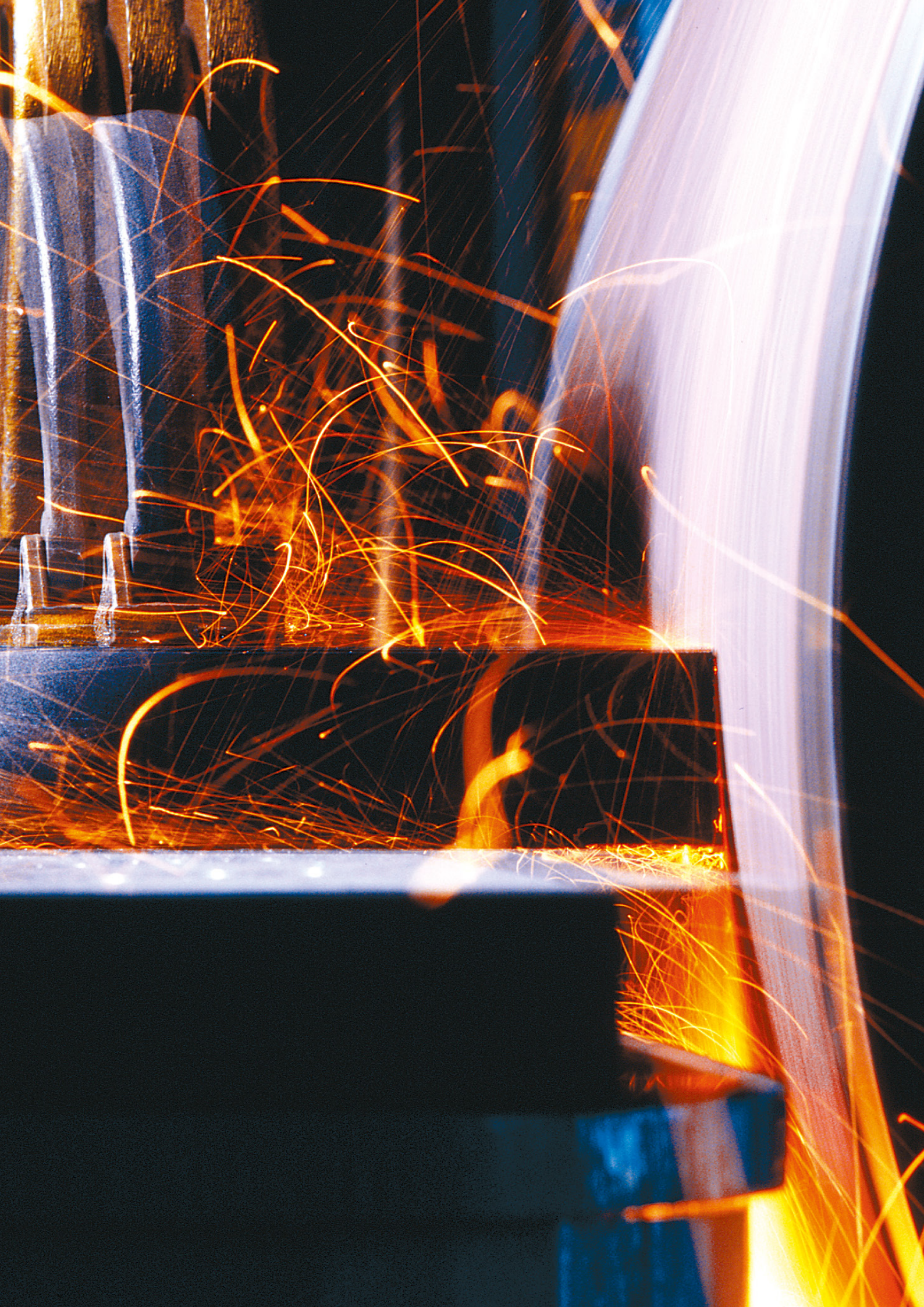
Ø	Hole system	Ø	Hole system	Ø	Hole system	Ø	Hole system	Ø	Hole system
73 mm	EB 130 6 x / Ø 41 mm	125 mm	EB 032 3 x / Ø 70 mm + 3 x / Ø 86 mm	125 x 18 mm	EB 119 8 x / Ø 90 mm with center hole	150 x 10 mm	EB 137 8 x / Ø 120 mm + 8 x / Ø 65 mm with center hole	150 x 18 mm	EB 135 8 x / Ø 120 mm + 6 x / Ø 80 mm with center hole
75 mm	EB 150 MULTI HOLE	125 mm	EB 033 5 x / Ø 72 mm	150 mm	EB 026 8 x / Ø 65 mm	150 x 10 mm	EB 237 48 x / Ø 123-39 mm with center hole	185 x 18 mm	EB 136 8 x / Ø 160 mm + 8 x / Ø 120 mm with center hole
115 mm	EB 026 8 x / Ø 65 mm	125 mm	EB 034 4 x / Ø 42 mm + 4 x / Ø 64 mm	150 mm	EB 027 6 x / Ø 80 mm	150 x 16.5 mm	EB 151 MULTI HOLE with center hole	200 mm	EB 028 8 x / Ø 127 mm
125 mm	EB 026 8 x / Ø 65 mm	125 mm	EB 150 MULTI HOLE	150 mm	EB 037 8 x / Ø 116 mm + 8 x / Ø 65 mm	150 x 18 mm	EB 036 8 x / Ø 120 mm with center hole	200 mm	EB 031 8 x / Ø 151 mm + 8 x / Ø 103 mm
125 mm	EB 030 4 x / Ø 41 mm	125 x 18 mm	EB 019 8 x / Ø 65 mm with center hole	150 mm	EB 150 MULTI HOLE	150 x 18 mm	EB 127 6 x / Ø 80 mm with center hole	225 mm	EB 122 8 x / Ø 70 mm

Ø = Bolt circle

Kind of tools and grinding methods

Narrow belts	 Backstand belt grinder	 Horizontal platen grinder	 Vertical platen grinder	 Stack of belt grinder
	 ConveyORIZED through feed belt grinder	 Centerless grinder	 Double side flat grinder (single belt)	
	 Stationary platen grinder	 Plunge grinder - heavy stock removal	 Swing frame grinding machine for interior curved surface	 Swing frame grinding machine for cylindrical workpieces
	 Edge sander	 Drawer sander	 Profile sander	
	 Lever stroke sander with roller	 Lever stroke sander with pad	 Lever stroke sander with contact bar	 Lever stroke sander with hand block
Wide belts	 Wide belt machine with contact roller	 Wide belt machine with contact roller and shoe	 Wide belt machine with contact shoe	
	 Portable disc grinder	 Random orbital sander		
	 Portable disc grinder			
Flap discs	 Portable disc grinder			
Sheets, strips	 Hand sanding	 Orbital sander		
	 Hand sanding	 Orbital sander		
Rolls	 Hand sanding	 Orbital sander		
	 Hand sanding	 Orbital sander		

Notices



HERMES REFERENCE

SAFETY

In order to guarantee the users of our abrasive tools the greatest possible safety at work, corresponding safety pictograms are depicted on the product labels, and we expressly point out that they must be observed.



Wear safety glasses



Wear ear protection



Wear safety gloves



Wear a face mask



Observe the instructions in the manual



Only use with a backing pad



Only permitted for grinding with an offset angle >10°.



Only suitable for wet grinding



Not suitable for flat grinding



Not suitable for hand-held grinding machines



Do not use damaged grinding tools



Not suitable for wet grinding



Only suitable for use in completely self-contained machines



THE SYMBOL OF SAFETY

Further instructions for the correct use of abrasive tools can be found in the leaflets of the FEPA safety recommendations. If you do not have the leaflets, please request them by e-mail at hsd@hermes-schleifwerkzeuge.com

STORAGE OF ABRASIVES

Hermes abrasives are quality tools and require appropriate storage conditions. Quality can be impaired by incorrect storage. Additionally, careful storage ensures you maximum benefit for at least 5 years.



- Room temperature 18 - 22 °C
- Relative humidity 45 - 65 %
- Store in original packaging if at all possible, and on shelves or pallets/racks
- Use deliveries in the order they arrived



- Close to radiators
- Extreme temperature fluctuations (cold/hot)
- Store directly on concrete or stone floors
- Store in unheated rooms in winter



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Safety first
www.abrasivessafety.com